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D350-578-031
Job Sheet 204302



Part No: D350-578-031

Job Qty: 6 pcs

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/19

Job Tracking No:

Due Date: 1/10/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	6 pcs		1/10/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S243517

Part: D350-578-031

Job No: 204302

Serial No/Batch: S243517

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FA-57C SR000281

12/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	6 pcs	1/10/20	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	SRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
120 Packaging 3-1 - Stock - B4B	6 pcs	1/10/20	0.00 0.00	Packaging 3 - 1 - B4B	SRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B					
125 DC - 1 - B4B	6 pcs	1/10/20	0.00 0.00	DC - 1 - B4B	DEC 24 2019
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	DEC 24 2019
130 QC 21 - FG	6 pcs	1/10/20	0.00 0.00	QC 21 - SA - 53	DAS 70
Part Op 105 - Pick Kit					9-89
Descriptions: 110 - QC4- 100% Inspect kits for completeness					

12/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

125 - Document Control - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003

130 - QC21- Final Inspection - Work Order Release

013452

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	105-Packaging 1 - Pick Kit	5233742
AN4-17A	Bolt	72 Ea (12 ea)	105-Packaging 1 - Pick Kit	5233742 / 5233742
D3859-041	Wearplate Assembly	12 pcs (2 ea)	105-Packaging 1 - Pick Kit	5233742 / 5233742
MS21042L4	Nut	72 Ea (12 ea)	105-Packaging 1 - Pick Kit	5233742
NAS1149D0463J	Washer	144 Ea (24 ea)	105-Packaging 1 - Pick Kit	5233742

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	72	546	0
	AN4-17A	72	255	0
	D3859-041	12	16	0
	MS21042L4	72	4,196	0
	NAS1149D0463J	144	5,375	0

Part Specifications

Specifications could not be found.

Plex 12/5/19 3:26 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Skid-tube ☐ Machining ☐ Large Fab ☐ Rework ☐ Scrap ☐ Use-as-is ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	

PAGE 1 OF 1

Description: WEARPLATE

H:\Forms\Engineer\Approved Eng Online\CHGREC revB